

# GROBET USA SWISS PATTERN PRECISION FILES



## SQUARE

A general purpose file, cut and usable to the point. Gradually tapered. **Double cut on all four sides.**

Length		Width		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
4"	100	5/32"	4.0	—	—	—	31.348	—	—	—
6"	150	13/64"	5.0	—	31.350	31.351	31.352	—	—	—
8"	200	9/32"	7.0	—	—	—	31.356	—	—	—



## THREE-SQUARE

Gradually tapered, cut and workable to the point. **Double cut on all three sides.**

Length		Width		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
4"	100	15/64"	6.0	—	31.367	—	31.369	—	—	—
6"	150	23/64"	9.0	—	31.372	31.373	31.374	—	31.375	—
8"	200	33/64"	13.0	—	31.377	31.378	31.379	—	—	—



## THREE-SQUARE SLIM

Same as three-square, except thinner, for working in smaller areas. **Double cut on all three sides.**

Length		Width		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)							
6"	150	19/64"	7.5	—	—	—	31.382	—	—	—

Use plastic file handles: size 4.



## VUL-CRYLIC

Double-end vulcanite file with open, coarse teeth. One end is coarser than the other. For filing plastics, waxes and soft materials. **Double cut on both sides of coarse end. One side single cut and one side double cut on other end.**

Length		Width		Thickness		No.
(in)	(mm)	(in)	(mm)	(in)	(mm)	
7"	175	1/2"	12.6	9/64	3.6	31.385
8"	200	17/32"	13.5	5/32	4.0	31.384



## WARDING

Parallel in thickness and tapered in width. Useful for removal of burs. **Double cut top and bottom – Both edges are single cut.**

Length		Width		Thickness		Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
(in)	(mm)	(in)	(mm)	(in)	(mm)							
3"	75	23/64"	9.0	1/32"	0.5	—	—	—	31.388	—	—	—
4"	100	31/64"	12.5	3/64"	1.0	31.389	31.390	—	31.391	—	31.392	—
6"	150	5/8"	16.0	5/64"	2.0	31.393	31.394	—	31.395	—	31.396	—